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RTBS0020

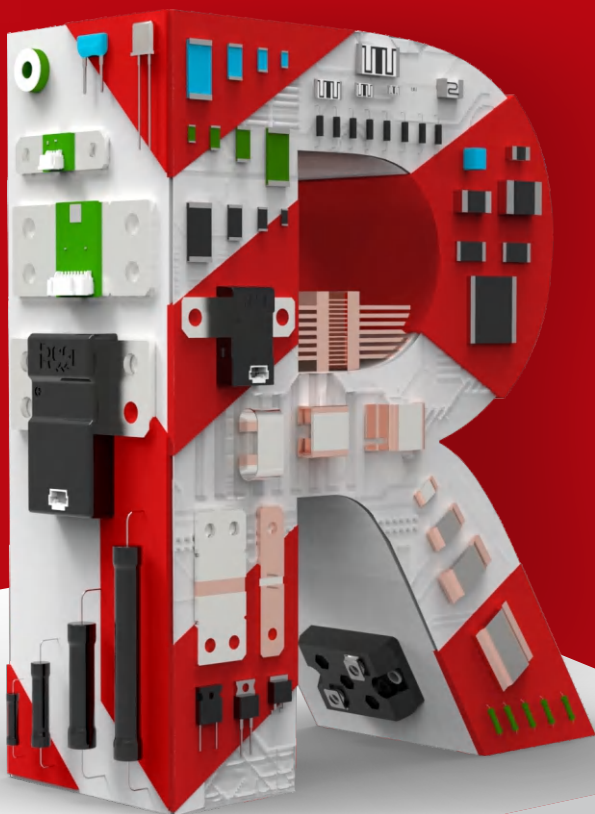
High Precision High Current Alloy Shunt

Resistance	2.5mΩ~5.0mΩ
Tolerance	±0.1%
Rated Current	20A
Output Voltage	50mV~100mV

Applications

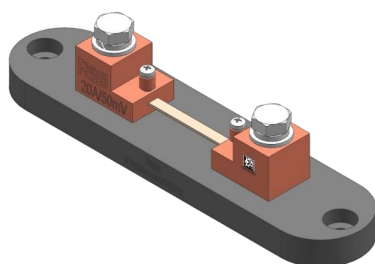
Automotive Electronics
Testing & Measurement
Engineering Machinery
Power Equipment
Energy Storage Equipment

**Better Solution for Sustainable
High End Manufacturing**



Excellent Current Sensing Capability Low Current Coefficient & Thermal EMF Versus Copper

Introduction



The high-precision high-current alloy shunt is welded with the resistive alloy independently developed by C&B Electronics after precision machining and brazing technology. Based on the perfect combination of the control ability of the resistive alloy's consistency, the precision processing ability, the process control ability and the precision welding level, the product can ensure 0.1% current detection accuracy at 10%~100% rated current. This series of products will pass 100% power-on test before leaving the factory, and each single product can realize the data traceability.

For the high-current shunt, the resistance value and surface temperature will constantly change with the current loading, among which the temperature coefficient of resistance and the internal structure change of the resistive alloy after electrifying and heating are the main factors leading to the change of resistance value. When the surface temperature of the product reaches thermal equilibrium, the resistance value will tend to be stable. Based on the precise control of the batching, preparation and heat treatment processes of resistive alloys by C&B Electronics, the temperature coefficient of this series of products can reach $\pm 20 \text{ ppm}/^\circ\text{C}$ in the range of -20°C to $+120^\circ\text{C}$, and has a very low thermal electromotive force (EMF) versus copper and current coefficient.

RTBS series, from core materials to core processes, have achieved independent and controllable production, stable quality, and timely delivery. If the standard specifications cannot meet your needs, please contact our sales for consultation. Resi is committed to providing the best precision resistor solutions to meet the needs of customers in automotive electronics, testing and measurement, power equipment, construction machinery, energy storage equipment and other fields.



Electrical Parameters

Series	Resistance	Rated Current	Output Voltage	Max. Operating Current	Operating Temperature	TCR ppm/ $^\circ\text{C}$ (+20 $^\circ\text{C}$ Ref)	Tolerance %	Weight g
RTBS0020	2.5m Ω	20A	50mV	24A	-55 $^\circ\text{C}$ ~+170 $^\circ\text{C}$	± 20 (-20 $^\circ\text{C}$ ~+120 $^\circ\text{C}$)	± 0.1	260 ± 20
RTBS0020	5.0m Ω	20A	100mV	24A	-55 $^\circ\text{C}$ ~+170 $^\circ\text{C}$	± 20 (-20 $^\circ\text{C}$ ~+120 $^\circ\text{C}$)	± 0.1	271 ± 20

Part Number Information

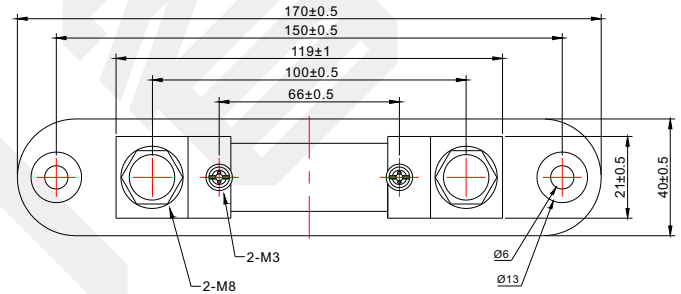
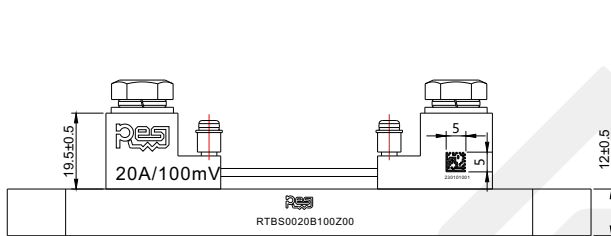
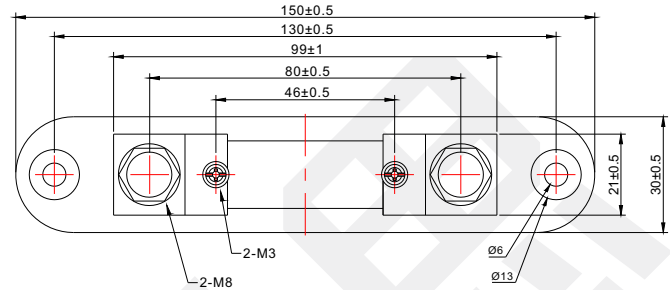
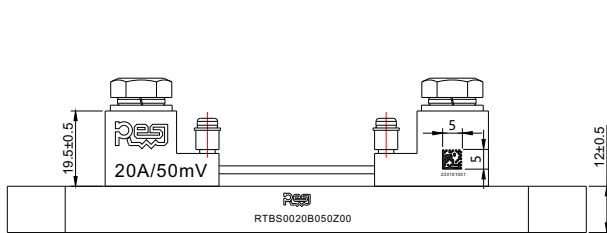
Example: RTBS0020B050Z00 (RTBS 20A $\pm 0.1\%$ 50mV Standard)

R	T	C	S	0	0	2	0	B	0	5	0	Z	0	0
Series			Rated Current			Tolerance			Output Voltage			Code		
RTBS			0020=20A			B=±0.1%			050=50mV 100=100mV			Z00=Standard		

For higher/lower rated current, higher output voltage, please contact us.

Dimensions

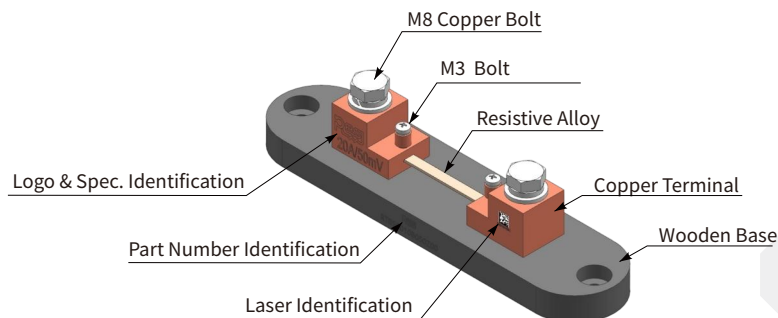
Unit:mm



Performance

Test	Test Method	Standards	Test Result
Basic Tolerance	Load 5%, 10%, 20%, 60%, 80%, 120% rated current for 1 minute.	Q/GDW11850-2018	$\Delta R \leq \pm 0.1\%$
Tolerance Consistency	Load 100% rated current. Measure the consistency of the basic tolerance of three parts in the same lot after thermal balance is reached.	Q/GDW11850-2018	$\Delta R \leq \pm 0.05\%$
Tolerance Stability	Load 100% rated current. Measure the resistance after thermal balance is reached. After the shunt cools to room temperature, power on again at 100% rated current to reach thermal balance. Measure the resistance and calculate the rate of change of the two resistance values.	Q/GDW11850-2018	$\Delta R \leq \pm 0.05\%$
Measurement Repeatability	Load 100% rated current. Measure the resistance every 5s after thermal balance is reached. Record 21 times, and calculate repeatability.	Q/GDW11850-2018	$\Delta R \leq \pm 0.02\%$
Thermal Balance Time	Load 100% rated current. Record the tolerance of the shunt per minute. If the change rate every 1 minute of the shunt tolerance does not exceed 1/10 of the rated shunt tolerance, it is considered that the shunt has reached thermal balance.	Q/GDW11850-2018	$\leq 5\text{min}$
Overload Test	2.25 times rated current for 1.5s	Q/GDW11850-2018	$\Delta R \leq \pm 0.1\%$
Temperature Alternating	Cycle every 24 hours, repeat 6 times, maintain humidity at 95%RH. Temperature curve: Rise from room temperature (+25°C) to +60°C in 3h, hold for 9h, Fall to +25°C in 3h, hold for 9h.	Q/GDW11850-2018 GB/T2423.4	$\Delta R \leq \pm 0.1\%$
High Temperature High Current	70 °C for 30 minutes, and load 100% rated current to reach thermal balance, Calculate the error.	Q/GDW11850-2018	$\Delta R \leq \pm 0.1\%$
Low Temperature Low Current	-40 °C for 30 minutes, and load 10% rated current for 1 minute, Calculate the error.	Q/GDW11850-2018	$\Delta R \leq \pm 0.1\%$
Drop Test	1000mm, horizontal drop and vertical drop, twice per position	Q/GDW11850-2018 GB/T2423.8	$\Delta R \leq \pm 0.05\%$

Construction



Marking

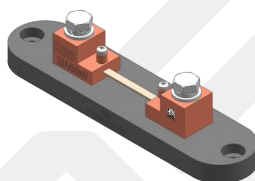
Marking of product: Logo + product specifications + QR code.

Rated Current

Illustration

Demonstration

20A

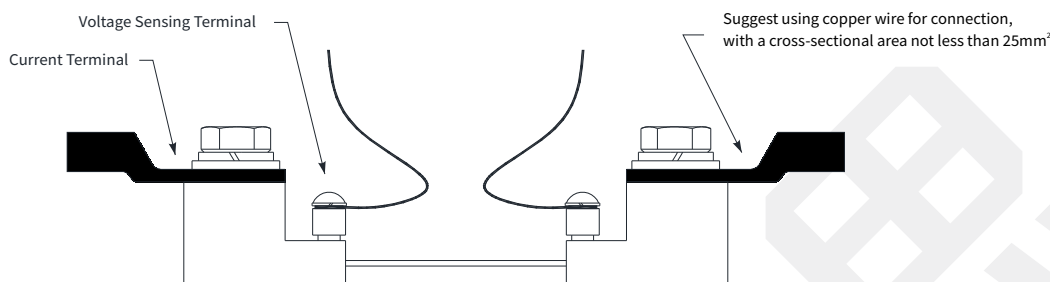


RESI: Brand
 20A/50mV: Rated Current/Output Voltage
 RTBS0020B050Z00: Product Model
 QR Code: (9 characters in total, with the content being the same as the plain code below the QR code)
230101001
 DC(2301)+Today's date is the 1st (01)+Serial Number (001)

Storage Instructions

- (1) The shunt shall be stored at a temperature of 5 to 35°C, humidity<60% RH, and the humidity shall be kept at a low level;
- (2) The shunt shall be protected from direct sunlight;
- (3) The shunt shall be stored in a clean and dry environment, free of harmful gases (hydrogen chloride, sulfuric acid, hydrogen sulfur, etc.);
- (4) Special gloves shall be worn for during installation 、 storage and handling to reduce the risk of surface oxidation;
- (5) During installation and storage, do not put heavy objects or apply pressure onto the surface of the shunt alloy to avoid product deformation;
- (6) Under the above conditions, the shunt can be stored for at least 1 year.

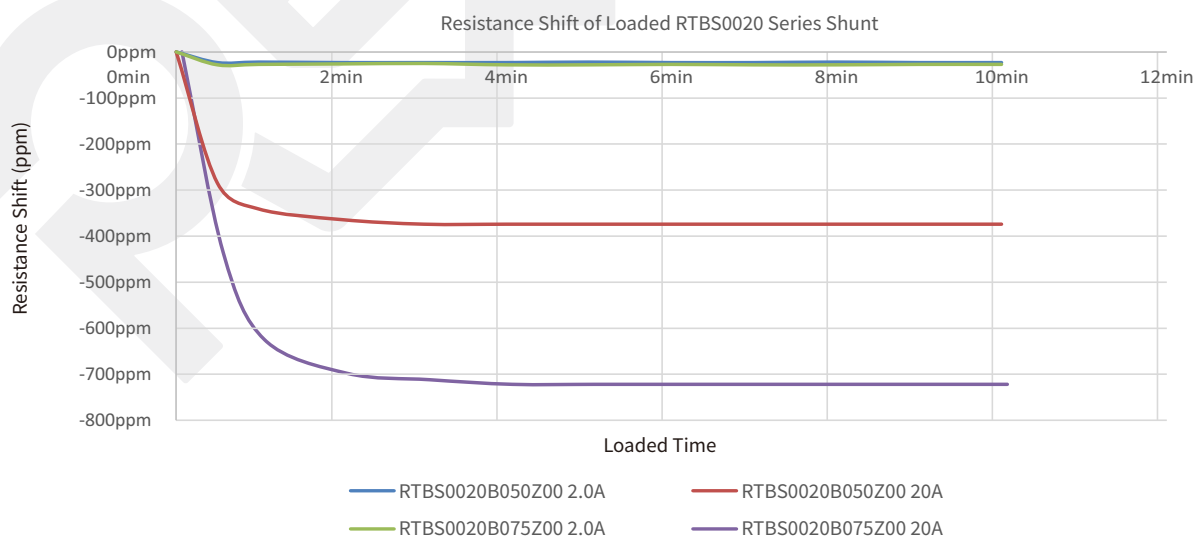
Reverse Installation Illustration



Operation Suggestion

- (1) Please pay attention to the surface protection of the product during use to prevent defects such as scratches, bumps, and oil stains on the surface.
- (2) When installing and using the product, it is important to avoid the influence of mechanical stress on the product.
- (3) According to the IEEE standards, the operating current should not be higher than 2/3 of the rated current under the normal conditions.
- (4) Air cooling, water cooling, increased physical size, and installation of heat sinks can be used to reduce operating temperature.
- (5) The surface of the copper bar used for installing the shunt shall be smooth and clean. It is recommended that the surface be plated with nickel or tin to reduce the contact resistance.
- (6) Suggested installation torque: 0.4 ~ 0.8 N · m for M3 bolt and 10 ~ 15 N · m for M8 bolt.
- (7) During the installation of the shunt, it shall be ensured that the copper head is in close contact with the bus bar, and the contact area between the copper head and the bus bar shall be as large as possible. If conditions permit, the size of the bus bar shall be as large as possible and the bus bar shall be clean.

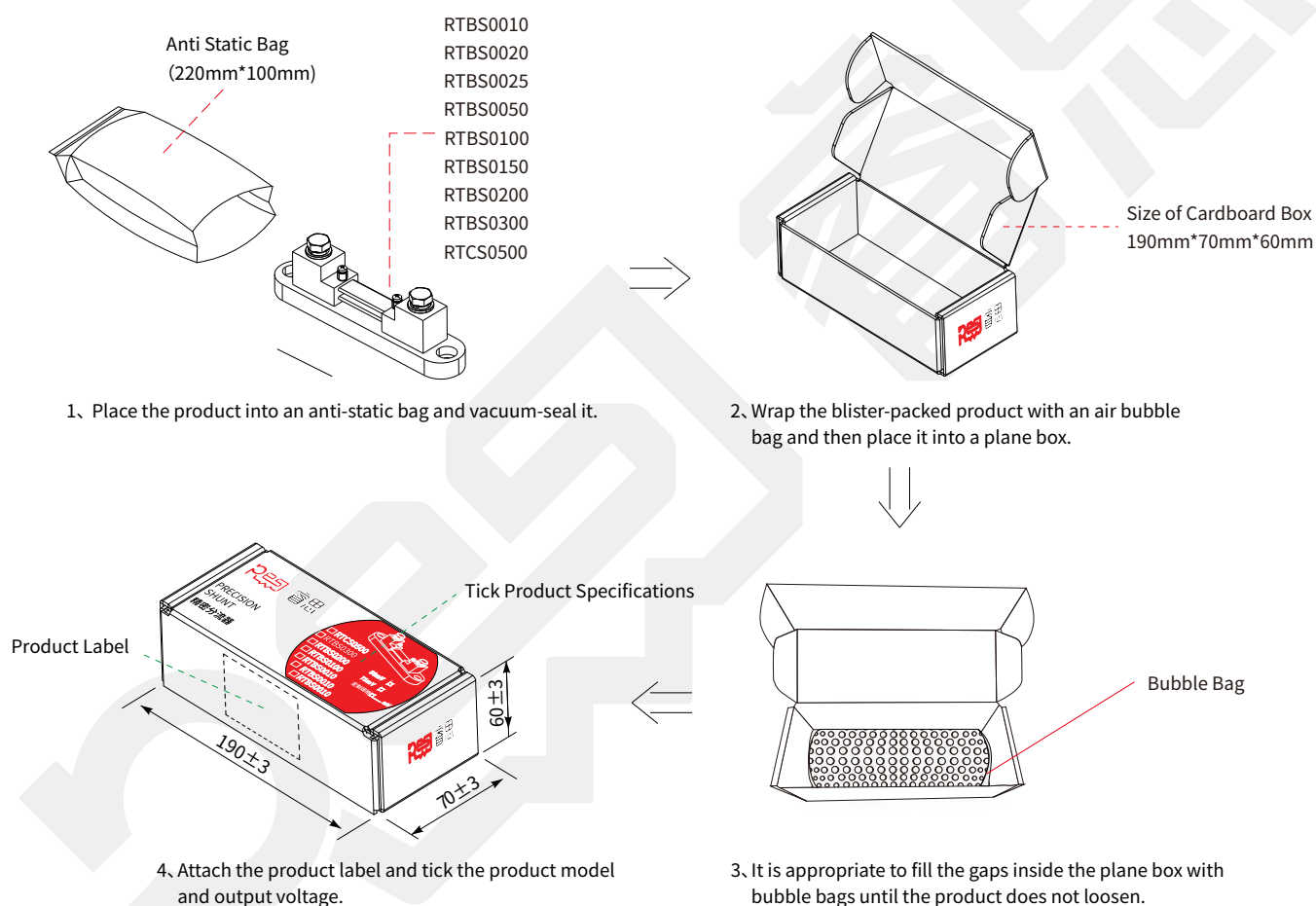
Curve of the Resistance of Loaded Shunt



*Under different heat dissipation conditions and different applied copper bar sizes, there will be some differences in the change of shunt on resistance. The above operating conditions are under normal temperature with 100mm² copper wire; For customized test, please contact us to provide detailed operating conditions.

Packaging

- (1) Place each shunt into an anti-static bag, evacuate and seal it. The size of the anti-static bag is 220mm×100mm.
- (2) Wrap the blister-packed product with an air bubble bag and place it into a plane box. The approximate size of the plane box is 190mm×70mm×60mm.
- (3) Fill the gaps inside the plane box with air bubble bags until the product does not loosen.
- (4) After folding the plane box, check the product specifications and affix a material label.



Popular Part Numbers

Part Number	Rated Current	Output Voltage	Tolerance	Resistance	TCR	Max. Operating Current
RTBS0020B050Z00	20A	50mV	±0.1%	2.5mΩ	±20ppm/°C	24A
RTBS0020B100Z00	20A	100mV	±0.1%	5.0mΩ	±20ppm/°C	24A

Revision

Version	Revised Content	Date	Approver
V0	New product launch.	2025.05.15	LWW

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